

FIG. 1

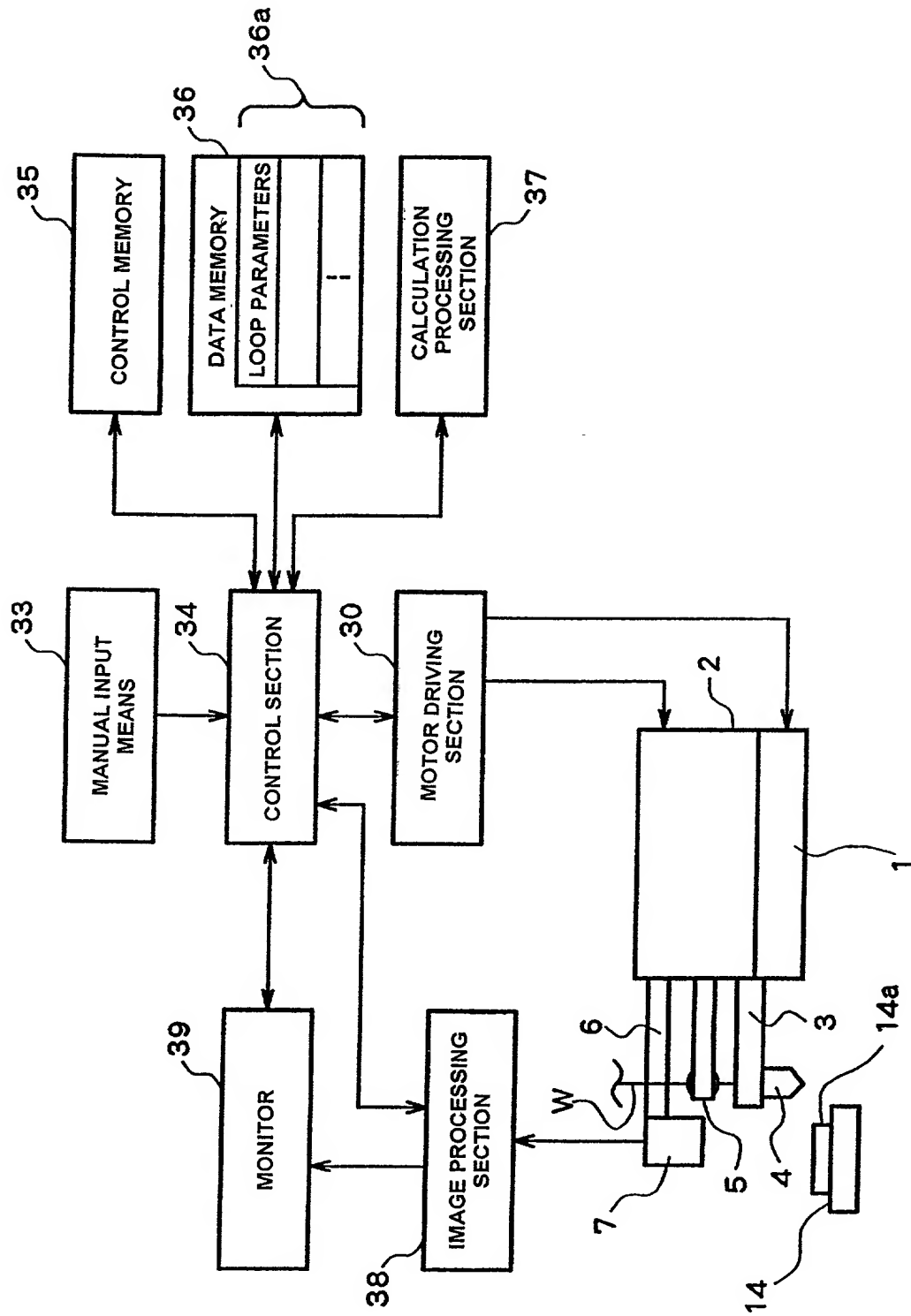


FIG. 2

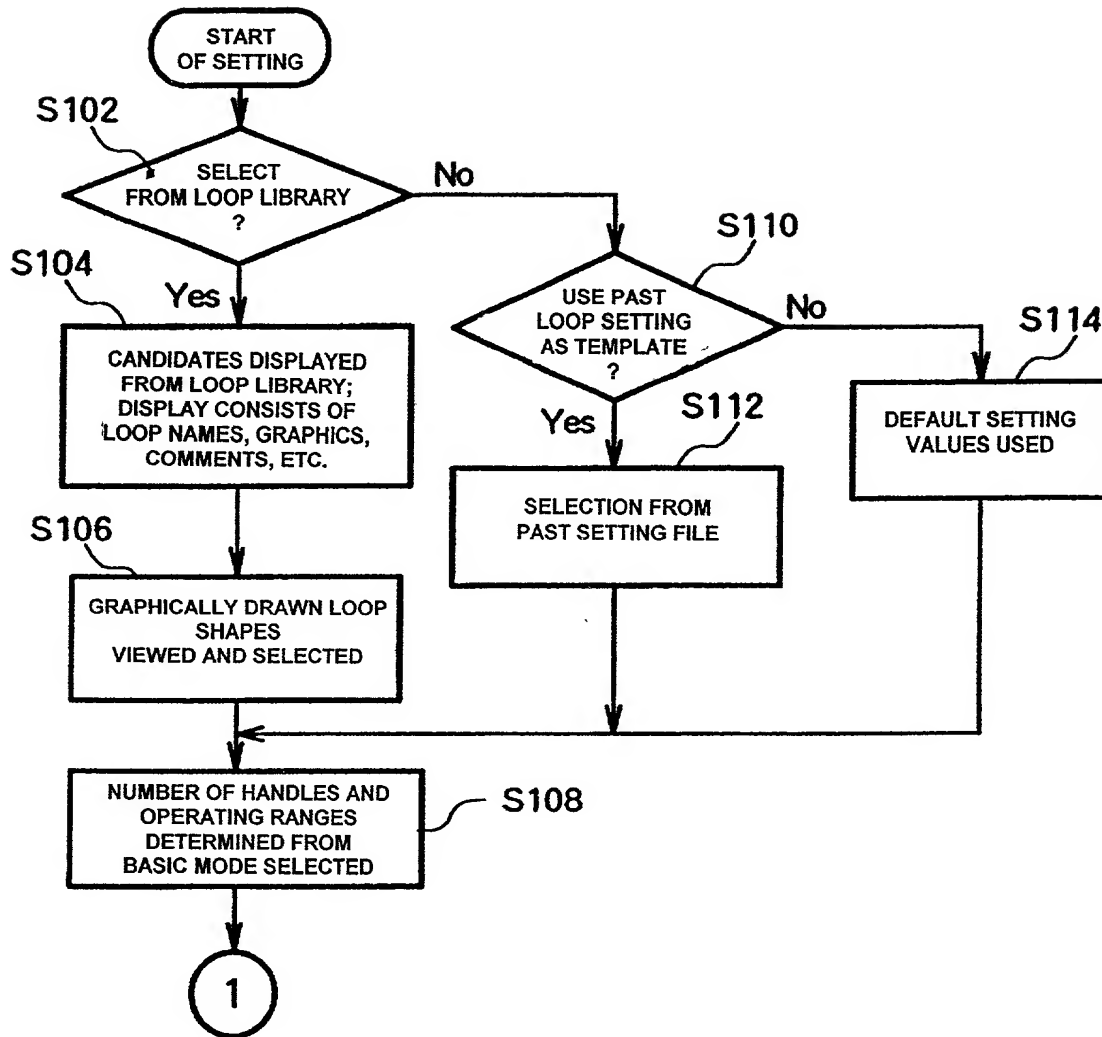


FIG. 3

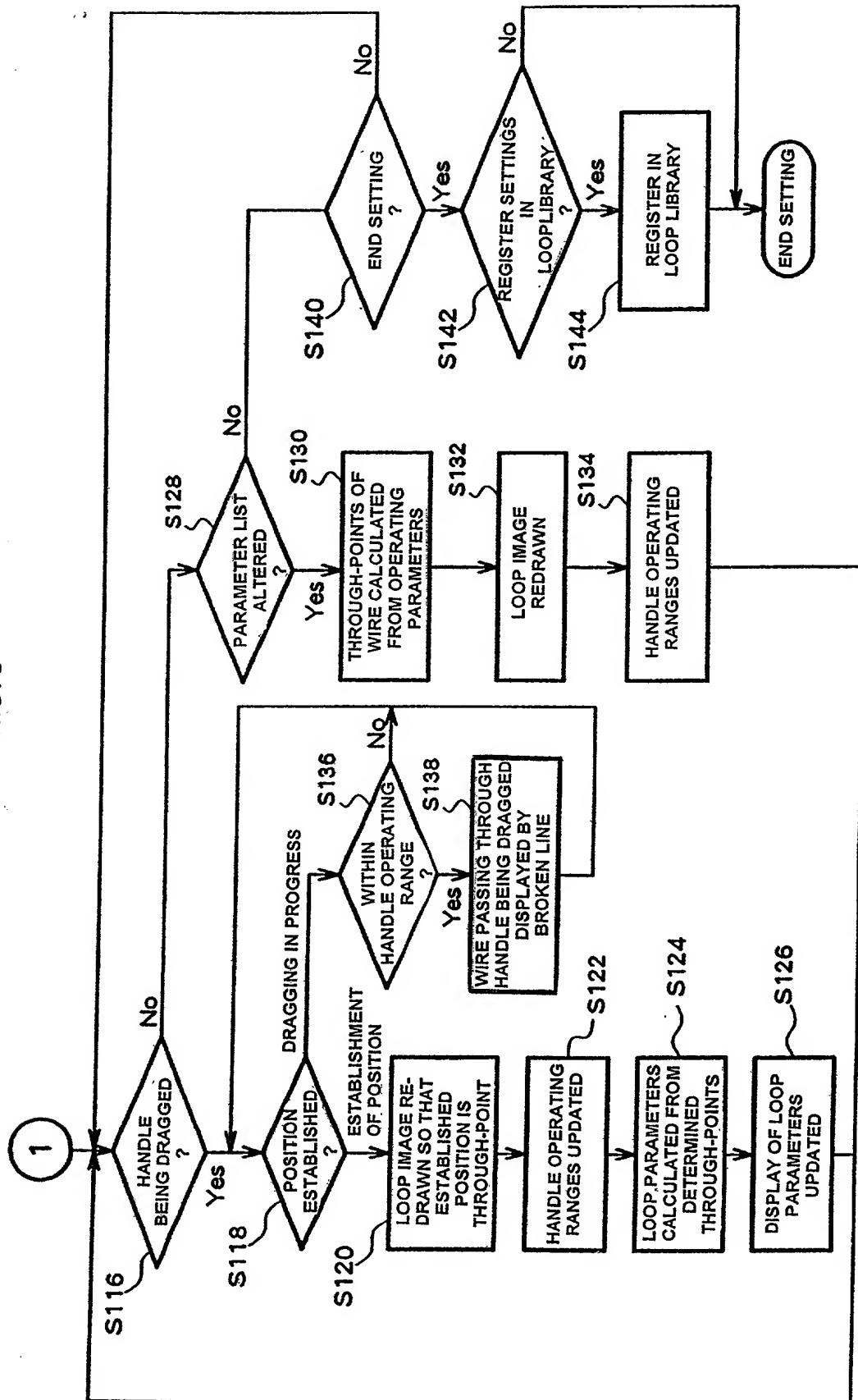
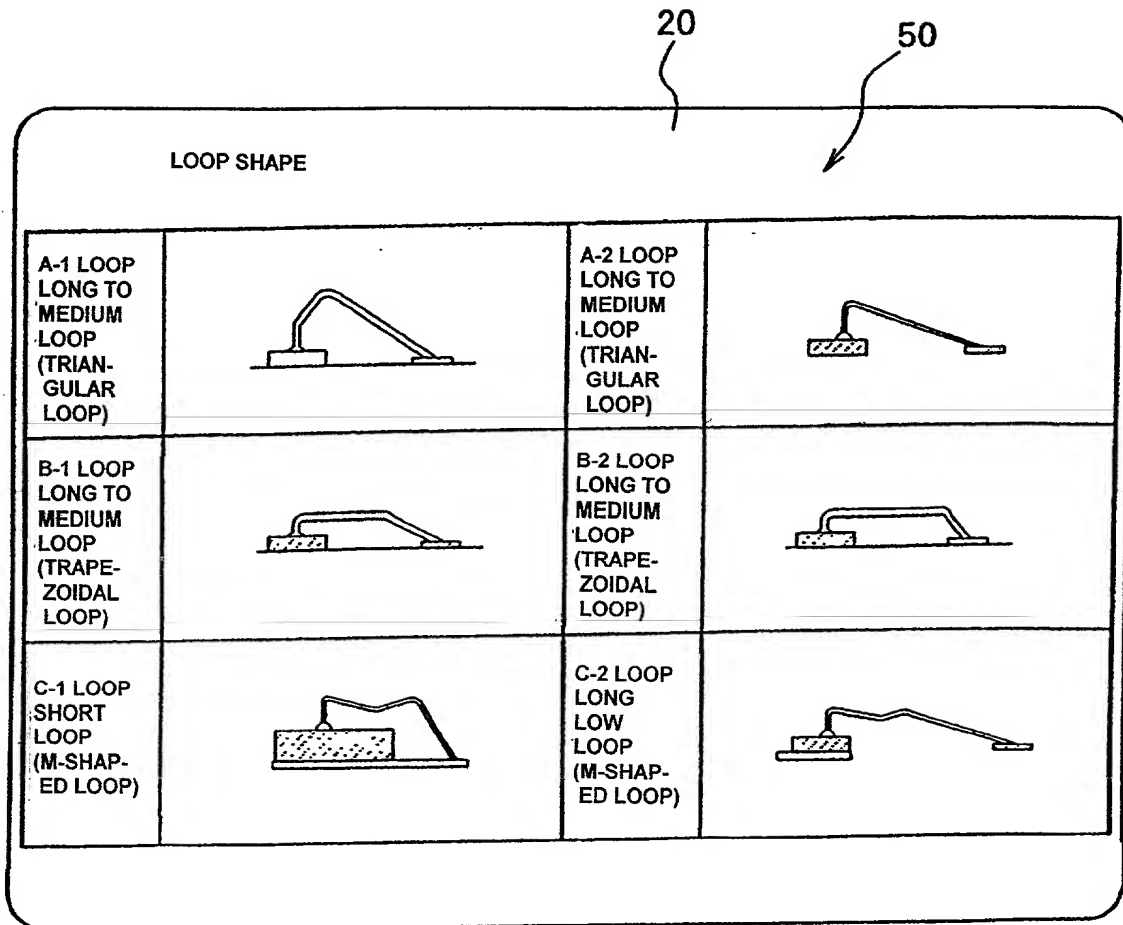


FIG. 4



11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

FIG. 5

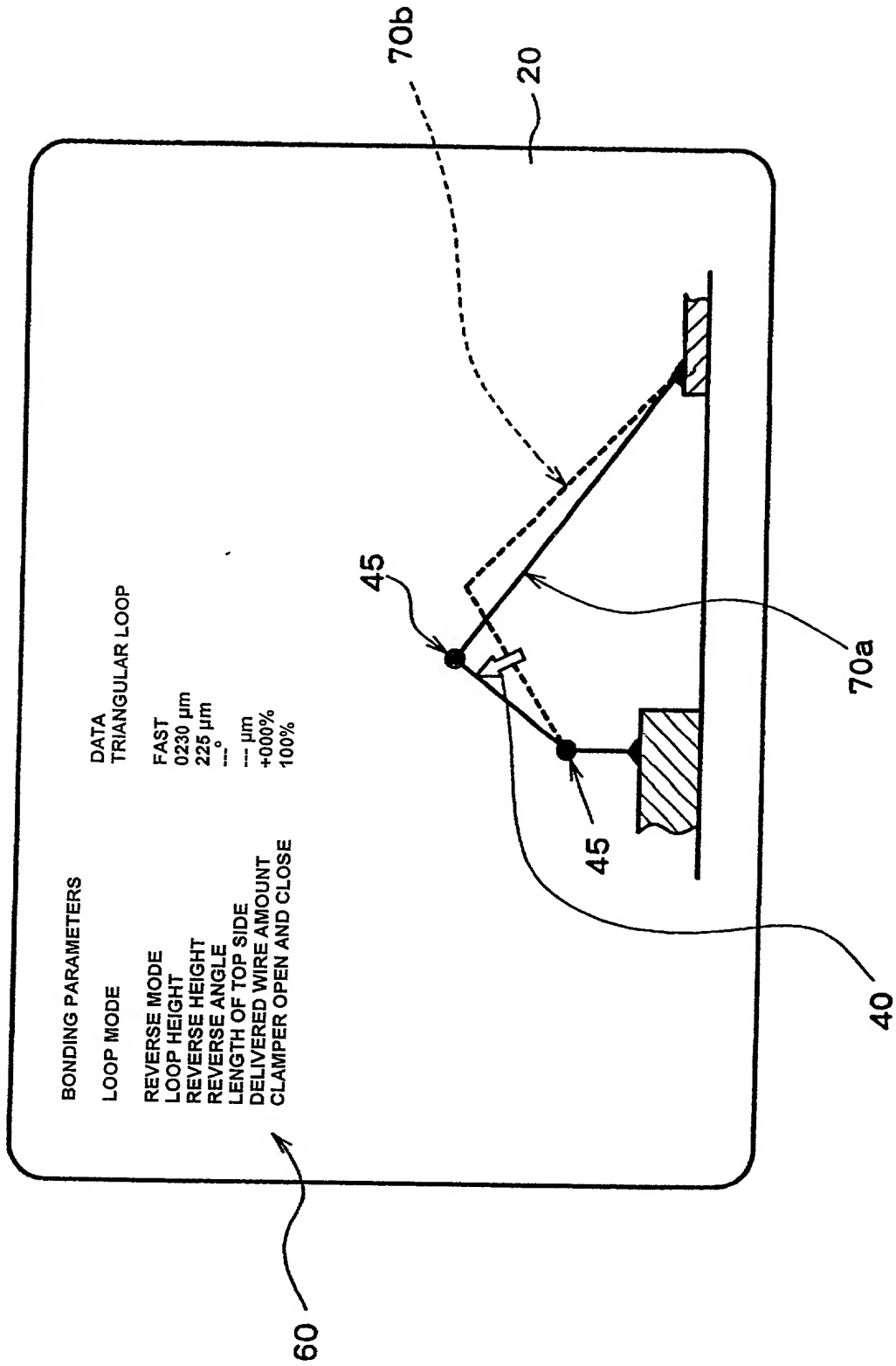


FIG. 6

PARAMETER SETTING RANGE

PARAMETER ITEM	SETTING RANGE
REVERSE MODE	NO, SLOW, FAST
LOOP HEIGHT	0000 ~ 1000 μm
REVERSE HEIGHT	000 ~ 800 μm
REVERSE ANGLE	000 ~ 060°
LENGTH OF TOP SIDE	0000 ~ 4000 μm
DELIVERED WIRE AMOUNT	-200 ~ +200 μm
CLAMPER OPEN AND CLOSE	000 ~ 100%

FIG. 7A

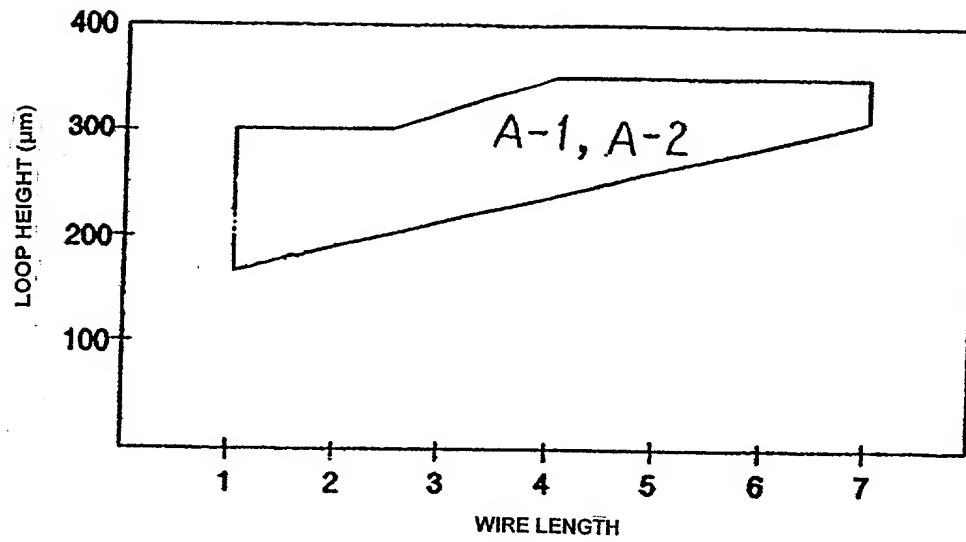


FIG. 7B

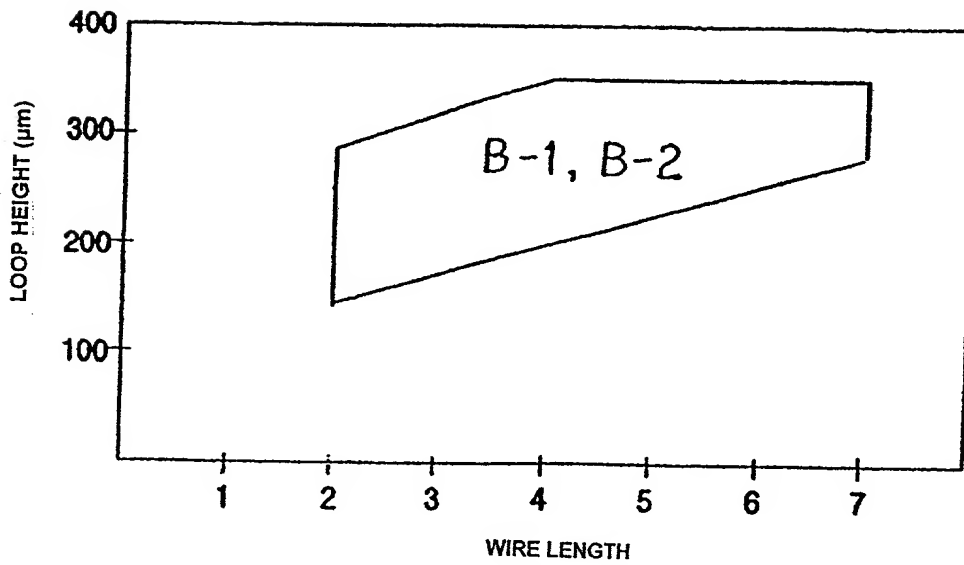


FIG. 8

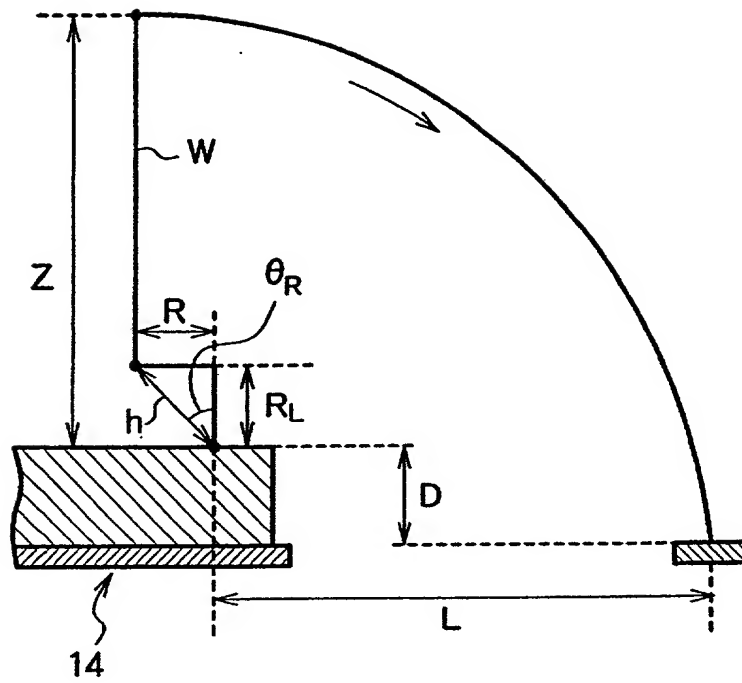


FIG. 9A

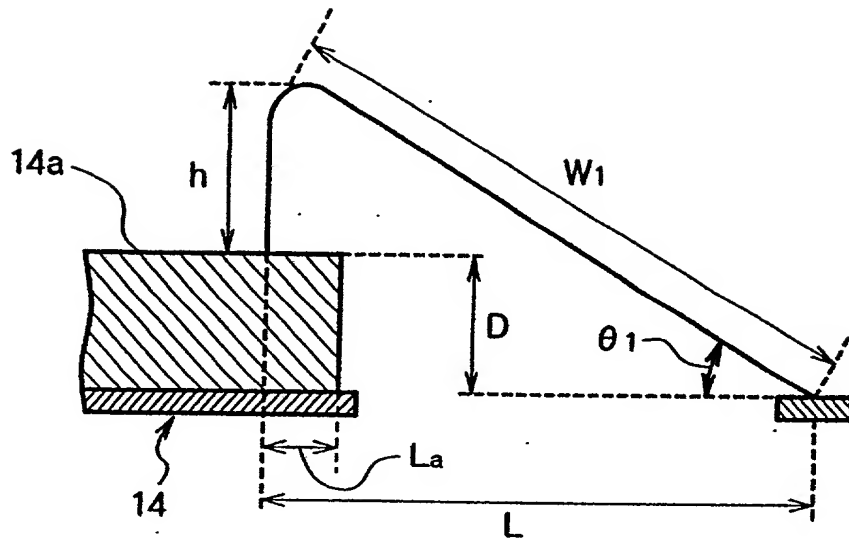


FIG. 9B

